



# Ultimaker 3 series

## Product data sheet

### Reliable dual extrusion

Using dual extrusion technology, the Ultimaker 3 and Ultimaker 3 Extended allow you to print with two colors or combine build and support materials for creating complex, detailed prints. Quickly swap out specially designed print cores for build materials and water-soluble materials to achieve higher uptime and easier maintenance.

### Open and connected system

With a live camera and Wi-Fi connectivity for control over remote 3D printing tasks, the Ultimaker 3 series is fully optimized with tools like Ultimaker Connect that help you streamline your workflow. Our open filament system ensures you are never locked in, while our online Ultimaker Marketplace gives you free access to material profiles from leading brands.

### Key features

- ✓ **Dual extrusion:** Complete design freedom with water-soluble supports
- ✓ **Network connectivity:** Print via Wi-Fi, LAN, cloud, or with USB
- ✓ **Print cores:** Interchangeable for higher uptime and material combinations
- ✓ **Camera:** Monitor your print's progress remotely
- ✓ **NFC:** Automatic detection which material and color is loaded



**REPRESENTED BY:**  
**Keystone Prototyping Solutions**  
320 East 3rd Avenue  
Tarentum, PA 15084  
Phone: 844-959-0100  
[www.keystoneprototypingsolutions.com](http://www.keystoneprototypingsolutions.com)

### Why choose Ultimaker?



#### 3D printers that simply work

Our award-winning 3D printers are robust, reliable, and easy to use. They deliver quality parts time and again. Certified to run 24/7, they allow you to achieve the results you need more quickly and easily.



#### Software ready for Industry 4.0

Trusted by millions of users across 14 languages, Ultimaker Cura integrates with any workflow through Ultimaker Marketplace plugins. Then scale production and digital distribution with Ultimaker Cloud.



#### Material choice like never before

Ultimaker offers the widest material choice on the market. Through our Material Alliance, choose the perfect filament for your application - from heat, chemical, or wear resistance to flexibility.



#### Support dedicated to your success

Wherever you are in the world, Ultimaker support is close by. Our global network of service partners offer professional installation, training, and maintenance in your language and time zone.

Request a quote today at [ultimaker.com/quote/request](http://ultimaker.com/quote/request)

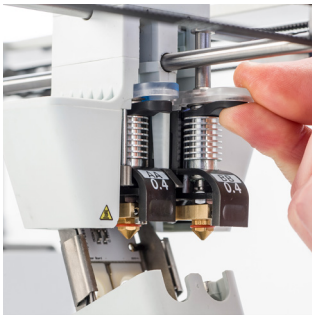
**Ultimaker**



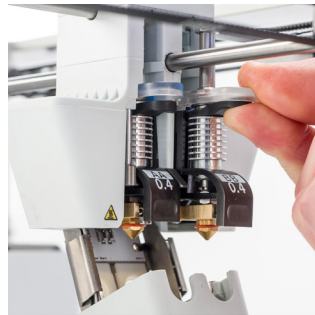
## Ultimaker 3 series specifications

Printer and printing properties	Technology	Fused filament fabrication (FFF)		
	Print head	Dual extrusion print head with a unique auto-nozzle lifting system and swappable print cores		
	Build volume (XYZ)	<b>Ultimaker 3</b> Single extrusion: 215 x 215 x 200 mm (8.5 x 8.5 x 7.9 in) Dual extrusion: 197 x 215 x 200 mm (7.8 x 8.5 x 7.9 in)	<b>Ultimaker 3 Extended</b> Single extrusion: 215 x 215 x 300 mm (8.5 x 8.5 x 11.8 in) Dual extrusion: 197 x 215 x 300 mm (7.8 x 8.5 x 11.8 in)	
	Layer resolution	0.25 mm nozzle: 150 - 60 micron 0.4 mm nozzle: 200 - 20 micron 0.8 mm nozzle: 600 - 20 micron		
	XYZ resolution	12.5, 12.5, 2.5 micron		
	Build speed	< 24 mm³/s		
	Build plate	Heated glass build plate (20 - 100 °C)		
	Nozzle diameter	0.4 mm (included) 0.25 mm, 0.8 mm (sold separately)		
	Operating sound	< 50 dBA		
	Connectivity	Wi-Fi, LAN, USB port		
	Physical dimensions	Dimensions (with Bowden tubes and spool holder)	<b>Ultimaker 3</b> 342 x 505 x 588 mm (13.5 x 19.9 x 23.1 in)	<b>Ultimaker 3 Extended</b> 342 x 505 x 688 mm (13.5 x 19.9 x 27.1 in)
		Net weight	<b>Ultimaker 3</b> 10.6 kg (23.4 lbs)	<b>Ultimaker 3 Extended</b> 11.3 kg (24.9 lbs)
	Software	Supplied software	Ultimaker Cura, our free print preparation software Ultimaker Connect, our free printer management solution Ultimaker Cloud, enables remote printing	
Supported OS		Windows, MacOS, Linux		
Warranty	Warranty period	12 months		

## Compatible accessories



**Print core AA**  
 0.25, 0.4, 0.8 mm  
 Quick-swap nozzles minimize downtime



**Print core BB**  
 0.4, 0.8 mm  
 Specially designed for printing soluble support material



**Advanced 3D printing kit**  
 Add a front enclosure, extra build plate and adhesion sheets



**Adhesion sheets**  
 x25  
 For effective build plate adhesion

## Compatible materials

Unlock a wide range of applications with complete material choice. Use Ultimaker materials, any third-party filament, or access material profiles from leading brands.

### Easy to print and visual quality

- Ultimaker PLA
- Ultimaker Tough PLA

### Mechanical strength

- Ultimaker ABS
- Ultimaker PC
- Ultimaker CPE

### Wear resistance

- Ultimaker Nylon
- Ultimaker PP
- Igues Iglidur I180-PF

### Heat resistance

- Ultimaker CPE+
- DSM Arnitel ID 2060 HT

### Flexibility

- Ultimaker TPU 95A
- DuPont™ Hytrel® 3D4100FL

### Support

- Ultimaker PVA
- Ultimaker Breakaway

